



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-5

Job Sheet 180512



Part No: D2282-5

Job Qty: 50 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPPRev:B Now on Doosan Lathe 08-06-05 JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Machining		
100	Doosan	50 pcs	8/3/18	8/3/18	0.03	7.77	Doosan		
120	QC	50 pcs	8/3/18	8/3/18	0.00	0.00	QC8		
130	Packaging	50 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3		
140	QC21-SA	50 Ea	8/3/18	8/3/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA189
Descriptions: 130 - *****STOCK IN LARGE FAB*****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	9.0030 ft (.18006 ea)	90-Start up Operation	8033397

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	9	33	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.170Inches ± 0.030	2.200 2.140		
2	Handle Tube	0.063Inches ± 0.010	0.073 0.053	Radius	
3	Handle Tube	0.063Inches ± 0.010	0.073 0.053		
4	Handle Tube	0.125Inches ± 0.010	0.135 0.115		
5	Handle Tube	0.090Inches ± 0.010	0.100 0.080		
6	Handle Tube	45.000Degrees ± 0.000	45.000 45.000	Angle	
7	Handle Tube	0.350Inches + 0.010 - 0.000	0.360 0.350	Radius	

8	Handle Tube	0.158Inches $\pm$ 0.010	0.168 0.148	.158 → .160
9	Handle Tube	0.386Inches + 0.005 - 0.000	0.391 0.386	.388 Diameter
10	Handle Tube	0.700Inches $\pm$ 0.010	0.710 0.690	.701 Diameter

Plex 7/9/18 9:42 AM Dart.lajeunesse.marie



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Container No: S101265



Part: D2282-5

Job No: 180512

Serial No/Batch: S101265

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/10/18